



The complete test should be carried out for a periodic production control at least every 6 months and in case of any changes in the raw material or technology, which can affect test results, as well as in controversial issues.

The incomplete test includes points a to b. It should be carried out for each lot of Tarnoform®.

**4. Packaging** Tarnoform® may be packed in two ways:

- a) into polyethylene bags of Tarnoform® net weight 25 kg each, with manual setting of shipping units on pallets
- b) into octabins of Tarnoform® net weight 1000 kg each

On each external packing there should be placed a durable inscription or label including at least:

- a) manufacturer's name or logo
- b) product name
- c) grade
- d) lot number
- e) net weight

Changes in the packaging and labelling are allowed upon an agreement with the consignee.

**5. Transport** Tarnoform® should be transported with covered means of transport.

The transport conditions should prevent the packaging from being damaged and the product from becoming damp or soiled.

Tarnoform® is not considered dangerous by ADR, RID or IMDG regulations.

**6. Storage** Tarnoform® should be stored in the packaging provided by the manufacturer as per point 4, in dry rooms, at the temperature not higher than 50°C, keeping the distance of not less than 1m from heating appliances.

**7. Guarantee** The manufacturer guarantees the quality of the product for 12 months from the shipment date provided that the product is transported and stored according to points 5 and 6 respectively.

**8. Application** Tarnoform® 200 - standard extrusion grade, may also be used for injection moulding of thick walled parts of low shape complexity,  
Tarnoform® 300 - standard injection moulding grade,  
Tarnoform® 400 - easily flowing injection moulding grade for the manufacture of thin-walled parts,  
Tarnoform® 411 - easily flowing injection moulding grade for the manufacture of thin walled parts, with increased strength, stiffness and heat resistance,

Tarnoform® 500 - very easy flowing, rapidly freezing injection moulding grade for the manufacture of thin-walled parts of high complexity of shape and with long flow paths,

Tarnoform® 700 - extremely easy flowing injection moulding grade for the manufacture of thin-walled parts of very high complexity of shape and long flow paths.

## 9. Certificates

Tarnoform® **complies** with criteria of regulations of European Union stated in Directives: 82/711/EEC, 85/572/EEC and 2002/72/EC (with all later amendments), which states (among the others) requirements for polyacetal resins for food-contact use.

Tarnoform® **complies** with criteria of regulation of European Union stated in Directive 2000/53/EC, i.e. **doesn't contain** any heavy metals (cadmium, lead, chromium (VI), mercury) also in form of their compounds.

Tarnoform® **complies** with criteria of regulation of European Union stated in Directive 94/62/EC, i.e. **doesn't contain** mentioned heavy metals (cadmium, lead, chromium (VI), mercury) also in form of their compounds in quantities above stated limit.

Tarnoform® **complies** with FDA, 21 CFR § 177.2470, which states requirements for polyoxymethylene copolymer for food-contact use.

For each lot of Tarnoform® the manufacturer is obliged to issue and send to the consignee a certificate of quality with the results of incomplete tests.